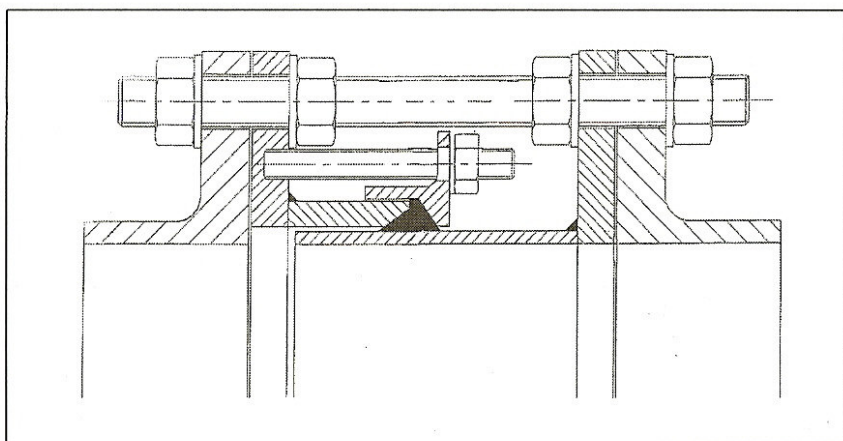


Installation instruction:

**Dismantling Joint; Type REDIJO**



Position spigot inside flange adaptor until front edge of spigot is flush with face of flange adaptor flange (minimum length).

Position Dismantling Joint between the two flanges to which it is to be connected. Withdraw spigot until free play is taken up. Position flange connecting gaskets between both flange sets and loosely assemble flange connecting bolts.

Insert tie bars into their appropriate positions, according to above drawing

Finally, tighten flange adaptor studs, tightening diametrically opposite nuts, giving the nuts one or two turns at a time to draw up the end ring evenly. Thoroughly tighten all flange adaptor studs to the torque figures given below, working around the adapter as many times as necessary.

| Stud Size | Torque Nm |
|-----------|-----------|
| M12       | 55 - 65   |
| M16       | 95 -120   |